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DATE MAILED: 10/08/2004

| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. |
|----------------------------------|-------------|----------------------|------------------------|------------------|
| 10/079,775 | 02/19/2002 | Marina V. Plat | D900D/1368D | 9123 |
| 7590 10/08/2004 | | | EXAMINER | |
| Kelly K. Korzik | | | LEE, HSIEN MING | |
| Winstead, Sechrest & Minick P.C. | | | ART UNIT | PAPER NUMBER |
| P.O. Box 50784 | | | ARTONII | FAFER NUMBER |
| 1201 Main Street | | | 2823 | |
| Dallas, TX 75 | 250-0784 | | DATE MAIL ED 10/00/200 | |

Please find below and/or attached an Office communication concerning this application or proceeding.

| | | Application No. | Applicant(s) | | | | |
|--|--|---|--|--|--|--|--|
| Office Action Summary | | 10/079,775 | PLAT ET AL. | | | | |
| | | Examiner | Art Unit | | | | |
| | | Hsien-Ming Lee | 2823 | | | | |
| The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply | | | | | | | |
| THE - External after - If the - If NO - Failu Any I | ORTENED STATUTORY PERIOD FOR REPL MAILING DATE OF THIS COMMUNICATION. Insions of time may be available under the provisions of 37 CFR 1. SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a represent of the reply is specified above, the maximum statutory period reto reply within the set or extended period for reply will, by statutively received by the Office later than three months after the mailing adparent term adjustment. See 37 CFR 1.704(b). | 136(a). In no event, however, may a reply sly within the statutory minimum of thirty (30 will apply and will expire SIX (6) MONTHS e, cause the application to become ABAND | be timely filed i) days will be considered timely. from the mailing date of this communication. DONED (35 U.S.C. § 133). | | | | |
| Status | | | | | | | |
| 1)⊠ | Responsive to communication(s) filed on <u>06 August 2004</u> . | | | | | | |
| 2a) <u></u> ☐ | This action is FINAL . 2b)⊠ This action is non-final. | | | | | | |
| 3) | · | | | | | | |
| | closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. | | | | | | |
| Dispositi | ion of Claims | | | | | | |
| 4) Claim(s) 1-6 and 13-18 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) 13-18 is/are allowed. 6) Claim(s) 1-3 is/are rejected. | | | | | | | |
| ´ 7)⊠ | Claim(s) <u>4-6</u> is/are objected to. | | | | | | |
| 8)□ | Claim(s) are subject to restriction and/or election requirement. | | | | | | |
| Application Papers | | | | | | | |
| 9) The specification is objected to by the Examiner. | | | | | | | |
| 10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner. | | | | | | | |
| Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). | | | | | | | |
| Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. | | | | | | | |
| Priority (| under 35 U.S.C. § 119 | | | | | | |
| a) | Acknowledgment is made of a claim for foreig All b) Some * c) None of: 1. Certified copies of the priority documer 2. Certified copies of the priority documer 3. Copies of the certified copies of the pri application from the International Bure- See the attached detailed Office action for a list | nts have been received. Its have been received in Applority documents have been received in Applority documents have been received. | lication No ceived in this National Stage | | | | |
| | | | HSIEN-MING LE: PRIMARY EXAMINE 195/2004 | | | | |
| Attachmen | • • | | • | | | | |
| 2) Notic | ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08 | 3) 5) Notice of Infor | mary (PTO-413) fail Date mal Patent Application (PTO-152) | | | | |
| Pape | er No(s)/Mail Date | 6) U Other: | | | | | |

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DETAILED ACTION

Remarks

1. Claims 1-6 and 13-18 are pending in the application.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-3 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chung et al. (US 6,184,142) in view of applicants admitted prior art ("AAPA").

In re claims 1-2, Chung et al., in Figs. 6A-6F and related text, teach the claimed method providing a semiconductor device, the semiconductor including a first layer 113/116/112 desired to be etched, the method comprising the steps of:

- (a) providing by depositing an antireflective coating (ARC) layer 114 (Fig. 6A), which is a SiON having antireflective properties (col. 4, lines 30-32);
- (b) patterning a first resist layer 130, the first resist layer 130 including a pattern having a singular aperture therein for etching a first portion (i.e. the portion where a dual damascene opening to be formed) of the first layer 113/116/112 (Fig. 6A);
- (c) etching the first portion of the first layer 113/116/112 to form a via (Figs. 6C);
- (d) removing the first resist layer 130 utilizing a plasma etch with O₂ plasma (Figs. 6A-6B), the ARC being resistant to the plasma etch (see previous office action, page 4, second paragraph);

- (e) patterning a second resist layer 131, the resist layer 131 including a pattern having a plurality of apertures therein for etching a second portion of the first layer 113/116/112 (Fig.6D); and
- (f) etching the second portion of the first layer 113/116/112 to form a trench as shown in Fig. 6F (Figs. 6E-6F).

Chung et al. do not teach that the first resist layer 130 has a plurality of apertures.

However, AAPA, teaches providing the ARC layer 52 on a polysilicon layer 51; patterning a first resist layer 53, the first resist layer 53 including a pattern having a plurality of apertures therein for etching a first portion of the polysilicon layer 51 to form plural gate stack in a memory region 42 and patterning a second resist layer (step 22 in Fig. 1), the second resist layer having a plurality of apertures because it forms plural gates in Logic region (step 24 in Fig. 1).

Therefore, it would have been obvious to one of the ordinary skill in the art, at the time of the invention was made, to apply the method of Chung et al. to a situation where it needs the plurality of apertures in the resist pattern, as taught by AAPA, since by this manner it would provide a ground for the subsequent processing steps in forming plural gate stack.

As far as the thickness of the ARC layer is concerned, Chung et al. further teach that the ARC layer has a thickness of between about 500 to 1,000 Angstroms (col. 3, lines 46-52). The thickness range "between about 500 to 1,000 Angstroms" allows for thickness slightly less than 500 Angstroms, which obviously teaches the use of a thickness within claimed range "less than about 500 Angstroms." See M.P.E.P. 2144.05 Obviousness of Ranges

In re claim 3, Chung et al. also teach using an oxygen plasma (col. 4, line 47) including a forming gas (i.e. oxygen-containing gas), the ARC layer being resistant to the plasma etch

because Chung et al. suggest a desirability of protecting the low-k dielectric layer from oxygenplasma etching damage during photoresist layer stripping (col. 1, lines 52-67).

Allowable Subject Matter

- Claims 4-6 are objected to as being dependent upon a rejected base claim, but would be 4. allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.
- 5. Claims 13-18 are allowed.
- 6. The following is a statement of reasons for the indication of allowable subject matter:

The prior art of record neither teaches nor suggests that the plasma includes four percent of the forming gas (claim 4); the ARC layer is three hundred Angstroms plus or minus no more than approximately ten percent (claim 6); removing the SiON layer (claim 13); and removing the first resist layer after the first portion of the first layer is etched (claim 18).

Response to Arguments

- 7. Applicant's arguments filed 8/6/04 have been considered but are moot in view of the new ground(s) of rejection.
- Any inquiry concerning this communication or earlier communications from the 8. examiner should be directed to Hsien-Ming Lee whose telephone number is 571-272-1863. The examiner can normally be reached on Tuesday-Thursday $(8:00 \sim 6:00)$.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Olik Chaudhuri can be reached on 571-272-1855. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Hsien-Ming Lee Primary Examiner Art Unit 2823

Oct. 5, 2004

HSIEN-MING LEE PRIMARY EXAMINEDE 195/204